

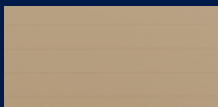


660 in american walnut bi-directional with 3-pane windows



**Flush  
Model 610**

All colors except  
Bi-Directional wood grains  
Decorative Windows p28  
Carriage Windows p29  
Ranch Windows p30  
TL Windows p30  
Standard Windows p31



**V-Groove  
Model 612**

All colors except  
Bi-Directional wood grains  
TL Windows p30



**Ribbed Short Panel  
Model 660**

All colors  
Decorative Windows p28  
Carriage Windows p29

**Model 672**

All colors  
Decorative Windows p28  
Ranch Windows p30

**Model 682**

All colors  
Decorative Windows p28  
Standard Windows p31



**Recessed Short Panel  
Model 661**

All colors  
Decorative Windows p28  
Carriage Windows p29

**Model 671**

All colors  
Decorative Windows p28  
Ranch Windows p30

**Model 681**

All colors  
Decorative Windows p28  
Standard Windows p31

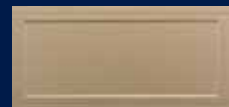


**Ribbed Long Panel  
Model 664**

All colors  
Decorative Windows p28  
Carriage Windows p29

**Model 674**

All colors  
Decorative Windows p28  
Ranch Windows p30



**Recessed Long Panel  
Model 663**

All colors  
Decorative Windows p28  
Carriage Windows p29

**Model 673**

All colors  
Decorative Windows p28  
Ranch Windows p30

(Model 663 and 673 are  
not available in 24" sections)

664 in charcoal with 3-pane double arch windows



674 in sahara tan with prairie windows, hinges and handles



660 in sandstone with 6-pane windows, hinges and handles



680 in ash uni-directional

# 600 Series

## Make a Statement.

The 600 Series combines the look of deep embossed wood grain with the strength and durability of heavy gauge galvanized steel for years of virtually maintenance free use without the worry of warping, cracking, or rotting. This series provides maximum energy efficiency with 1 $\frac{3}{8}$ " thick, CFC/HCFC-free, polyurethane insulation that provides more than five times the insulating value of wood. Backed by a Limited Lifetime Warranty, the 600 Series is ideal in all climates and offers a full range of color and window options. Adding beauty and value to your home has never been so easy!

R-Value  
**13.45**

600 Series / 1 $\frac{3}{8}$ " thick / R-13.45



**Raised Ranch Panel  
Model 670**

All colors  
Decorative Windows p28  
Ranch Windows p30



**Raised Standard Panel  
Model 680**

All colors  
Decorative Windows p28  
Standard Windows p31



**Sculptured Raised Panel  
Model 690**

All colors  
Decorative Windows p28  
Standard Windows p31



A **Full Thermal Break** is used in the tongue-and-groove construction of all 600 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.

For more details on wood grain colors, see pg 22-23.