

A SENNECA COMPANY



STANDARD, USDA LOW TEMP, ANTI-STATIC, OPAQUES, TINTS, WELD SCREEN AND MORE

About Us

Chase Doors, which include brands: Chase and TMI, is a domestic market leader in strip door vinyl production and distribution of bulk and converted rolls. With a global reach, Chase Door brands supply millions of pounds of sheet to distributors and OEMs worldwide. The company's state-of-the-art production equipment features numerous vinyl extrusion lines, ensuring high-quality output to meet the diverse needs of its clientele.



Chase Doors, a leading provider of extruded PVC products, proudly manufactures its products in the United States at its Redmond, Oregon plant. These high-quality products are stocked and shipped from multiple Senneca locations across the country, ensuring efficient distribution and timely delivery. Committed to excellence, Chase exclusively utilizes compounds made in the US for the extrusion process, setting industry standards for quality and clarity. Renowned for its unmatched clarity, Chase Doors is a trusted name in the industry and has the capability to develop special compounds for custom applications. With low minimum requirements and fast lead times, Chase Doors offers one of the most diversified lines of PVC extrusions in the nation, providing customers with a comprehensive range of options to meet their specific needs.

Chase's flexible PVC does not include any harmful DOP plasticizer, heavy metal or odorous tin additives. Custom production runs are available as a special order with minimum order quantities. Chase offers in excess of 300 different items of PVC strip, sheet, roll, panel and film.

Chase's flexible PVC material is used to manage energy and environmental control applications, most often seen in flexible PVC strip doors, enclosures, and clean room environments. Some of the most common industries and applications of Chase's flexible PVC include:

Loading Docks
Manufacturing Plants
Warehouses
Food Processing
Modular Enclosures
Conveyors

Welding Coolers and Freezers Clean Rooms Restaurants Retail Stores Security Insect Barriers Noise Barriers Temperature Barriers Signs and Banners Tank Lining

Uses and Benefits of PVC



What does PVC stand for?

PVC stands for polyvinyl chloride.

What is PVC?

PVC resin (57% chlorine) is derived from salt and oil/natural gas. Use of these natural base ingredients to manufacture PVC polymer, results in low ozone depleting chemical emissions and thus low negative impact to the environment.

Why should you use our PVC Products?

With its high chlorine content, PVC stands out as a fire retardant and self-extinguishing polymer, making it a safe and reliable choice for various applications. Additionally, PVC's resistance to leaching harmful chemicals when in contact with water ensures minimal impact on the environment and human health. Its low thermal conductivity, chemical resistance, and recyclability further contribute to its sustainable attributes, making it the polymer of choice for a wide range of uses.

By utilizing PVC in building and construction, particularly in housing, Chase Doors not only ensures the safety and well-being of global populations but also promotes energy savings and waste reduction through multiple product cycles. This commitment to sustainable practices underscores Chase Doors' dedication to social and economic well-being on a global scale.

Why Use PVC

Compound Properties

| Compound Number | Compound Name | TSCA Compliant | TCPP Compliant | Prop 65 Compliant | CFM Compliant | AWS Compliant | Surface Resistivity Compliant | FDA Compliant (formerly USDA) | NSF Compliant |
|--------------------|------------------------|-------------------|-------------------|----------------------|------------------|------------------|-------------------------------------|-------------------------------------|------------------|
| 10 | Standard | х | x | x | x | | | | |
| 11 | Low Temperature | х | | x | | | | x | |
| 12 | Polar Reinforced | х | | x | | | | | |
| 13 | Extra Low Temperature | х | | x | | | | | |
| 14 | Amber Weld | х | | x | х | х | | | |
| 15 | Orange Safety | х | | x | | | | | |
| 16 | Anti-Static | х | | x | | | x | | |
| 17 | Black Opaque | х | | x | | | | | |
| 20 | Offset Double Ribbed | х | х | x | х | | | | |
| 21 | Low Temperature Ribbed | х | | x | | | | x | |
| 62 | Aztec Red | х | | x | x | x | | | |
| Q01 | Printable White | х | | х | | | | х | |
| NP Colors | Printable Color | х | | х | | | | X | |
| 01 NSF | NSF 61 (Potable Water) | х | | | | | | х | х |

| PROPERTIES | TEST METHOD | STD. 10 | LT 11 | 14 | 15 | 16 | 17 | 62 | 01NSF | NPs | Q01 |
|-----------------------------------|-------------|---------|-------|------|------|----------------------|------|------|-------|------|------|
| Specific Gravity (g/cc) | ASTM D-792 | 1.24 | 1.2 | 1.24 | 1.24 | 1.22 | 1.24 | 1.24 | 1.24 | 1.22 | 1.22 |
| 15 sec delay Shore 'A' Duro | ASTM D-2240 | 79 | 74 | 80 | 77 | 78 | 78 | 80 | 84 | 76 | 76 |
| Tensile Strength (psi) | ASTM D-638 | 2800 | 2400 | 2700 | 2800 | 2800 | 2800 | 2700 | 2600 | 2600 | 2600 |
| Tensile Elongation (%) | ASTM D-638 | 380 | 370 | 380 | 380 | 370 | 380 | 380 | 400 | 390 | 390 |
| 100% Modulus (psi) | ASTM D-638 | 1500 | 1200 | 1500 | 1500 | 1600 | 1400 | 1500 | 1500 | 1200 | 1200 |
| Tear Strength (lbf./in) | ASTM D-624 | 430 | 350 | 380 | 380 | 380 | 380 | 380 | 430 | 300 | 300 |
| Brittleness Temp (°C) | ASTM D-746 | -27.5 | -40 | -28 | | -36 | -33 | -28 | -27 | -40 | -40 |
| Surface Resistivity (ohms per sq) | ASTM D-257 | - | - | - | - | 4 X 10 ¹⁰ | - | - | - | - | - |
| UV Stabilizer | - | YES | YES | YES | YES | YES | YES | YES | YES | YES | YES |
| Flammability | - | YES | - | YES | - | - | - | YES | - | - | - |
| Prop 65 Compliant | - | YES | YES | YES | YES | YES | YES | YES | YES | YES | YES |
| AWS Compliant | - | - | - | YES | - | - | - | YES | - | - | - |
| CPSIA Compliant | - | - | - | - | - | - | - | - | - | YES | YES |
| NSF Listed @ 25 °C | - | - | - | - | - | - | - | - | YES | - | - |
| CFR Title 21 | - | - | YES | - | - | - | - | - | YES | YES | YES |

PVC Part Numbers

Smart Part Numbers

We have updated our PVC bulk roll item numbers to Smart Part numbers.

What are Smart Part numbers? They are the numbers used to identity the material, compound and roll dimensions needed to place your order.

Example: Previous part number was E5GPB00520, the new Smart Part number is 20-12-108-150R

Bulk PVC Model Numbers

The example below is color coded to show how to identify the different sections of the Smart Part number.

Item Number: 10-12-120-200

- Compound (Clear Standard)
- Roll Width (12")
- Strip Thickness (.120")
- Roll Length (200')



Bulk PVC Compound Numbers

- 10 Flat Clear Standard
- 11 Low Temperature
- 12 Polar Reinforced
- 13 Extra Low Temperature
- 14 Amber Weld
- 15 Orange Safety
- 16 Anti Static

- 17 Black Opaque
- 20 Offset Double Ribbed
- 21 Low Temperature Ribbed
- 22 Orange Ribbed
- 39 Frosted
- 62 Aztec Red (Weld Screen)



Standard Clear

PVC Strip and Sheet



Product Features

Exceptional Clarity.

UV Stabilized.

Standard material available Recommended for applications above freezing and temperatures as high as 150° F.

Custom runs available.

Standard Clear Flat - Strip (0° to 150° F)

| Model | Width | Strip | Roll | Roll Weight | Model | Width | Strip | Roll | Roll Weight |
|---------------|----------|-----------|-------------|-------------|---------------|----------|-----------|-------------|-------------|
| | (inches) | Thickness | Length (ft) | (lbs.) | | (inches) | Thickness | Length (ft) | (lbs.) |
| 10-04-040-500 | 4 | 0.040 | 500 | 42 | 10-16-160-100 | 16 | 0.160 | 100 | 134 |
| 10-04-060-300 | 4 | 0.060 | 300 | 38 | 10-16-160-150 | 16 | 0.160 | 150 | 200 |
| 10-04-060-400 | 4 | 0.060 | 400 | 50 | 10-24-080-60 | 24 | 0.080 | 60 | 60 |
| 10-06-040-500 | 6 | 0.040 | 500 | 63 | 10-24-120-60 | 24 | 0.120 | 60 | 90 |
| 10-06-060-300 | 6 | 0.060 | 300 | 57 | 10-24-160-60 | 24 | 0.160 | 60 | 120 |
| 10-06-060-400 | 6 | 0.060 | 400 | 75 | 10-24-240-60 | 24 | 0.240 | 60 | 180 |
| 10-08-080-105 | 8 | 0.080 | 105 | 35 | 10-36-080-60 | 36 | 0.080 | 60 | 90 |
| 10-08-080-300 | 8 | 0.080 | 300 | 100 | 10-36-120-60 | 36 | 0.120 | 60 | 135 |
| 10-08-120-105 | 8 | 0.120 | 105 | 53 | 10-36-160-60 | 36 | 0.160 | 60 | 180 |
| 10-08-120-200 | 8 | 0.120 | 200 | 100 | 10-36-240-60 | 36 | 0.240 | 60 | 270 |
| 10-12-080-105 | 12 | 0.080 | 105 | 53 | 10-48-040-150 | 48 | 0.040 | 150 | 150 |
| 10-12-080-300 | 12 | 0.080 | 300 | 150 | 10-48-060-60 | 48 | 0.060 | 60 | 90 |
| 10-12-120-105 | 12 | 0.120 | 105 | 79 | 10-48-080-60 | 48 | 0.080 | 60 | 120 |
| 10-12-120-150 | 12 | 0.120 | 150 | 113 | 10-48-080-120 | 48 | 0.080 | 120 | 240 |
| 10-12-120-200 | 12 | 0.120 | 200 | 150 | 10-48-120-60 | 48 | 0.120 | 60 | 180 |
| 10-12-160-100 | 12 | 0.160 | 100 | 100 | 10-48-160-60 | 48 | 0.160 | 60 | 240 |
| 10-16-080-200 | 16 | 0.080 | 200 | 134 | 10-48-240-60 | 48 | 0.240 | 60 | 360 |
| 10-16-120-100 | 16 | 0.120 | 100 | 100 | | | | 1 | ſ |

Low Temperature Clear

Low Temperature USDA PVC Strip

USDA Low Temperature PVC - Strip (-20° to 150° F)

| Model | Width (inches) | Strip thickness | Roll length (ft) | Roll weight (lbs.) |
|---------------|-------------------|--------------------|---------------------|--------------------|
| 11-04-060-300 | 4 | 0.060 | 300 | 38 |
| 11-06-060-300 | 6 | 0.060 | 300 | 57 |
| 11-06-060-400 | 6 | 0.060 | 400 | 75 |
| 11-08-080-300 | 8 | 0.080 | 300 | 100 |
| 11-08-120-200 | 8 | 0.120 | 200 | 100 |
| 11-12-080-300 | 12 | 0.080 | 300 | 150 |
| 11-12-120-200 | 12 | 0.120 | 200 | 150 |
| 11-16-160-100 | 16 | 0.160 | 100 | 134 |
| 11-24-080-60 | 24 | 0.080 | 60 | 60 |
| 11-24-120-60 | 24 | 0.120 | 60 | 90 |
| 11-36-080-60 | 36 | 0.080 | 60 | 90 |
| 11-36-120-60 | 36 | 0.120 | 60 | 135 |
| 11-48-080-60 | 48 | 0.080 | 60 | 120 |
| 11-48-120-60 | 48 | 0.120 | 60 | 180 |
| 11-48-160-60 | 48 | 0.160 | 60 | 240 |



Low Temp Reinforced-Strip

| | Width Strip | | Roll length | Roll weight |
|---------------|-------------|-----------|-------------|-------------|
| Model | (inches) | thickness | (ft) | (lbs.) |
| 12-06-060-300 | 6 | 0.060 | 300 | 57 |
| 12-06-060-400 | 6 | 0.060 | 400 | 75 |
| 12-08-080-300 | 8 | 0.080 | 300 | 100 |
| 12-12-080-200 | 12 | 0.080 | 200 | 100 |
| 12-12-120-200 | 12 | 0.120 | 200 | 150 |
| 12-16-160-100 | 16 | 0.160 | 100 | 134 |

Extra Low Temp PVC-Strip

(-40° - 140°F)*

*Custom material. Contact us for details.

| Model | Width | Strip | Roll length | Roll weight |
|---------------|----------|-----------|-------------|-------------|
| Model | (inches) | thickness | (ft) | (lbs.) |
| 13-06-060-300 | 06 | 0.060 | 300 | 57 |
| 13-08-080-300 | 08 | 0.080 | 300 | 100 |
| 13-12-120-200 | 12 | 0.120 | 200 | 150 |

Offset Double Ribbed Clear

Standard Ribbed Clear - Strip

 $(0^{\circ} - 150^{\circ}F)$

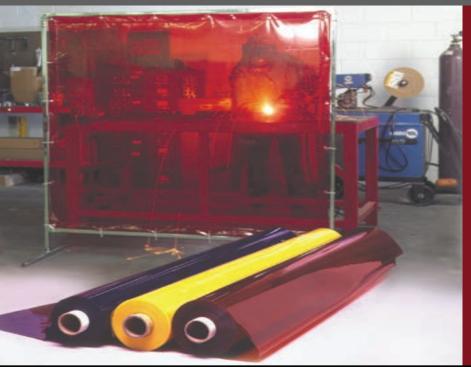
USDA Low Temp Ribbed - Strip

(-20° - 150°F)

| Model | Width | Strip | Roll length | Roll weight | Model | Width | Strip | Roll | Roll weight |
|---------------|----------|-----------|-------------|-------------|---------------|----------|-----------|-------------|-------------|
| Model | (inches) | thickness | (ft) | (lbs.) | | (inches) | thickness | length (ft) | (lbs.) |
| 20-08-072-150 | 8 | 0.072 | 150 | 50 | 21-08-072-150 | 8 | 0.072 | 150 | 50 |
| 20-12-108-150 | 12 | 0.108 | 150 | 110 | 21-12-108-100 | 12 | 0.108 | 100 | 110 |
| 20-16-144-100 | 16 | 0.144 | 100 | 135 | 21-16-144-100 | 16 | 0.144 | 100 | 135 |

Weld Screen

Aztec Red and Amber Strip and Sheet



Product Features

Protects against the effects of UV light emmitted during arc welding.

Eye protection should be worn for direct viewing of welding arcs even through this material.

AWS / CFM compliant material.

Custom runs available.

Aztec Red Strip and Sheet (0° t0 150° F)

| Model | Width (inches) | Strip thickness | Roll length (ft) | Roll weight (lbs.) |
|---------------|-------------------|--------------------|---------------------|--------------------|
| 62-08-080-300 | 8 | 0.080 | 300 | 100 |
| 62-12-120-200 | 12 | 0.120 | 200 | 150 |
| 62-16-160-100 | 16 | 0.160 | 100 | 134 |
| 62-48-040-150 | 48 | 0.040 | 150 | 150 |
| 62-48-080-60 | 48 | 0.080 | 60 | 120 |



Amber Strip and Sheet (0° t0 150° F)

| Model | Width | Strip | Roll length | Roll weight |
|---------------|----------|-----------|-------------|-------------|
| Model | (inches) | thickness | (ft) | (lbs.) |
| 14-06-040-500 | 6 | 0.040 | 500 | 63 |
| 14-08-080-300 | 8 | 0.080 | 300 | 100 |
| 14-12-080-300 | 12 | 0.080 | 300 | 150 |
| 14-12-120-200 | 12 | 0.120 | 200 | 150 |
| 14-16-160-100 | 16 | 0.160 | 100 | 134 |
| 14-48-040-150 | 48 | 0.040 | 150 | 150 |
| 14-48-080-60 | 48 | 0.080 | 60 | 120 |
| 14-48-120-60 | 48 | 0.120 | 60 | 180 |
| 14-48-160-60 | 48 | 0.160 | 60 | 240 |



Anti-Static

PVC Strip and Sheet



Product Features

Static-Shield™ offers 52% greater surface resistivity and improved volume resistivity compared to other anti-static flexible PVC products in the market today.

Available in strip and sheet form.

Custom runs available.

Anti-Static Strip and Sheet (0° t0 150° F)

| Madal | Width | Width Strip | | Roll weight |
|---------------|----------|-------------|------|-------------|
| Model | (inches) | thickness | (ft) | (lbs.) |
| | | | | |
| 16-06-060-400 | 6 | 0.060 | 400 | 75 |
| 16-08-060-400 | 8 | 0.060 | 400 | 100 |
| 16-08-080-300 | 8 | 0.080 | 300 | 100 |
| 16-12-060-400 | 12 | 0.060 | 400 | 150 |
| 16-12-120-200 | 12 | 0.120 | 200 | 150 |
| 16-36-040-120 | 36 | 0.040 | 120 | 90 |
| 16-36-080-60 | 36 | 0.080 | 60 | 90 |
| 16-36-080-120 | 36 | 0.080 | 120 | 180 |
| 16-36-120-60 | 36 | 0.120 | 60 | 135 |
| 16-48-040-150 | 48 | 0.040 | 150 | 150 |
| 16-48-060-60 | 48 | 0.060 | 60 | 90 |
| 16-48-080-60 | 48 | 0.080 | 60 | 120 |
| 16-48-080-120 | 48 | 0.080 | 120 | 240 |
| 16-48-120-60 | 48 | 0.120 | 60 | 180 |



Opaque

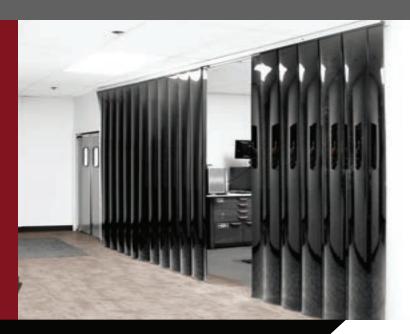
Colored Strip and Sheet

Product Features

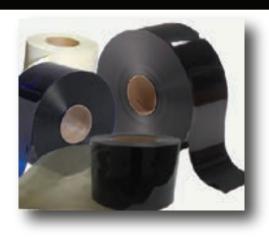
For applications where light transmission and visibility are to be reduced or eliminated.

CFM Compliant material available.

Custom runs available.



Black and White Opaque Strip and Sheet (0° to 150° F)



| Model | Width | Strip | Roll length | Roll weight |
|---------------|-------|-------|-------------|-------------|
| 17-04-060-300 | 4 | 0.060 | 300 | 50 |
| 17-08-080-300 | 8 | 0.080 | 300 | 100 |
| 17-12-120-200 | 12 | 0.120 | 200 | 150 |
| 17-16-120-100 | 16 | 0.120 | 100 | 134 |
| 17-48-080-60 | 48 | 0.080 | 60 | 120 |
| 17-48-120-60 | 48 | 0.120 | 60 | 180 |
| 17-48-160-60 | 48 | 0.160 | 60 | 240 |
| 17-48-240-60 | 48 | 0.240 | 60 | 360 |

Tank Lining PVC Products

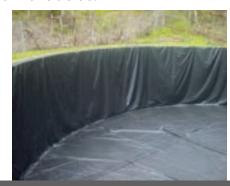
Chase offers flexible PVC products for speciality applications, such as drop-in tank and containment linings. Our tank lining PVC was developed to resist chemicals like sulfuric and nitric acids.

Black and White PVC

Excellent in various tank applications where a liner is needed.

Potable Water PVC

Certified to NSF Standard 61 - approved for use with potable water (0° to 150° F).



Tinted PVC

Safety Orange Strip and Sheet



Product Features

Bright semi-transparent color used to identify opening perimeters.

End strips for strip doors.

CFM Compliant materical available.

Insect: UV stabilized and unique color deters flying insects.

Custom runs available.

Safety Orange PVC Strip (0° t0 150° F)

| Model | Width | Strip | Roll length | Roll weight |
|---------------|----------|-----------|-------------|-------------|
| модет | (inches) | thickness | (ft) | (lbs.) |
| 15-04-080-300 | 4 | 0.080 | 300 | 50 |
| 15-06-120-200 | 6 | 0.120 | 200 | 75 |
| 15-08-080-300 | 8 | 0.080 | 300 | 100 |
| 15-08-120-200 | 8 | 0.120 | 200 | 100 |
| 15-12-120-200 | 12 | 0.120 | 200 | 150 |
| 15-16-160-100 | 16 | 0.160 | 100 | 134 |



Offset Double Ribbed Strip (0° - 150°F)

| Madal | Width | Strip | Roll length | Roll weight |
|---------------|----------|-----------|-------------|-------------|
| Model | (inches) | thickness | (ft) | (lbs.) |
| 22-08-072-150 | 8 | 0.072 | 150 | 50 |
| 22-12-108-150 | 12 | 0.108 | 150 | 110 |

Rip-A-Strip®

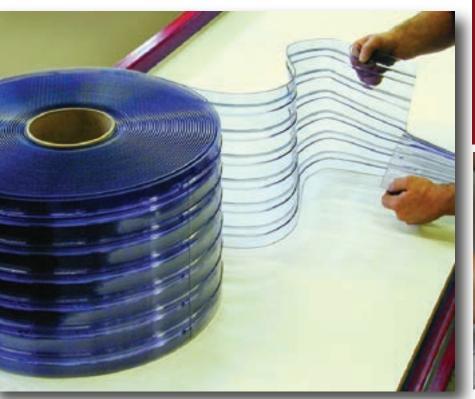
What is Rip-A-Strip®?

RIP-A-STRIP® is a continuous roll of PVC strip that is "kiss-cut" and hole punched at specific intervals.

This patented process cuts through 85% of the strip material thickness, allowing individual strips to be torn from the roll by hand as needed.

RIP-A-STRIP® lets resellers extend their service and prices to the level of the manufacturer because they can stock products on the roll and easily rip off strips as needed to fulfill replacement orders.

Excellent stocking item for dealers to store pre-perforated replacement strip material in a small footprint (roll).



Product Features

"Kiss-cut" material can be torn by hand into individual strips as needed.

Pre-punched holes fit most popular strip door mounting hardware.

Choice of any strip length from 1' up to 16'.

Choice of strip width from 4" to 16".

Continuous roll is ideal for counter sales or for use on service trucks.

All strip and sheet rolls ship on 6" diameter cores.

Custom runs available.



Special Roll PVC

PVC Special Roll Sizes Available for Specialty Applications

Chase Doors has significant experience in producing clear or colored sheets for a wide variety of applications. This would include various printable grade compounds where applicable. The range in size capabilities would include all thicknesses from .040 to .250 and all widths from 4" to 48". Minimum run quantities would depend on the compound and size requirements but reasonable amounts would be available across a broad range of compounds.

While we stock many sizes we are also flexible enough in our manufacturing processes to run different widths and thicknesses without huge minimums.

Please call or email our customer service and sales personnel with inquiries of this nature.

Mounting Hardware Systems

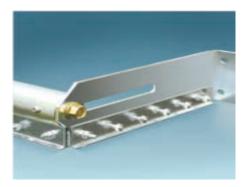
We offer a comprehensive range of mounting hardware systems tailored to meet diverse needs and applications. Our versatile product offerings caters to a wide spectrum of requirements, ensuring that we have the perfect solution for your specific needs.



Universal Mount



J-Hook Mounting Bracket



Standard Duty Overhead Door Bracket



Fast Mount



Armor-Bond Aluminum Hardware Mount



Save-T Loc®

Roll-Up Doors

Roll-Up Door Separation Solutions

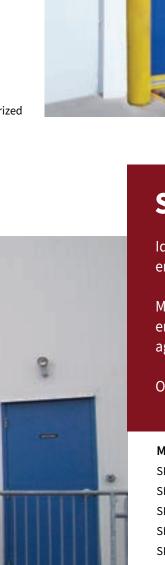
Vinyl-Pro® Roll-Up

For applications where temperature control and environmental separation are required.

Features and benefits of high-speed roll-up doors at a fraction of the cost.

Suitable for interior and exterior mountings.

| Models | Description |
|-----------|--|
| VP-1000 | Spring Loaded Manual |
| VP-2000 | Chain Hoist Manual |
| VP-3000 | In-Tube Motorized |
| VP-4000 | External Jackshaft Motorized |
| VP-5000 | Continuous Duty External Jackshaft Motorized |
| VP-5000HD | Continuous Duty For Larger Openings |
| VP-6000 | Medium Speed Motorized |





Screen-Pro® Roll-Up

Ideal solution for promoting a pest-free environment.

Manages environments by allowing fresh air to enter the facility while acting as a physical barrier against bugs, birds and other unwanted pests.

Often mounted inside of loading dock doors.

| Models | Description |
|-----------|--|
| SP-1000 | Spring Loaded Manual |
| SP-2000 | Chain Hoist Manual |
| SP-3000 | In-Tube Motorized |
| SP-4000 | External Jackshaft Motorized |
| SP-5000 | Continuous Duty External Jackshaft Motorized |
| SP-5000HD | Continuous Duty For Larger Openings |
| SP-6000 | Medium Speed Motorized |
| | |

Other Curtain Solutions













Industrial Curtains are the most inexpensive solution for temperature, dust, overspray, smoke and humidity control in industrial and warehouse environments.

These lightweight PVC partitions make great temporary wall that are designed to easilyslide open and remain out of the way when not in use.

To see the full line of Chase Industrial and Thermal Curtain Solutions go to www.chasedoors.com.

THE LARGEST AND MOST DIVERSIFIED LINE OF FLEXIBLE PVC PRODUCTS IN THE INDUSTRY.





A SENNECA COMPANY -

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