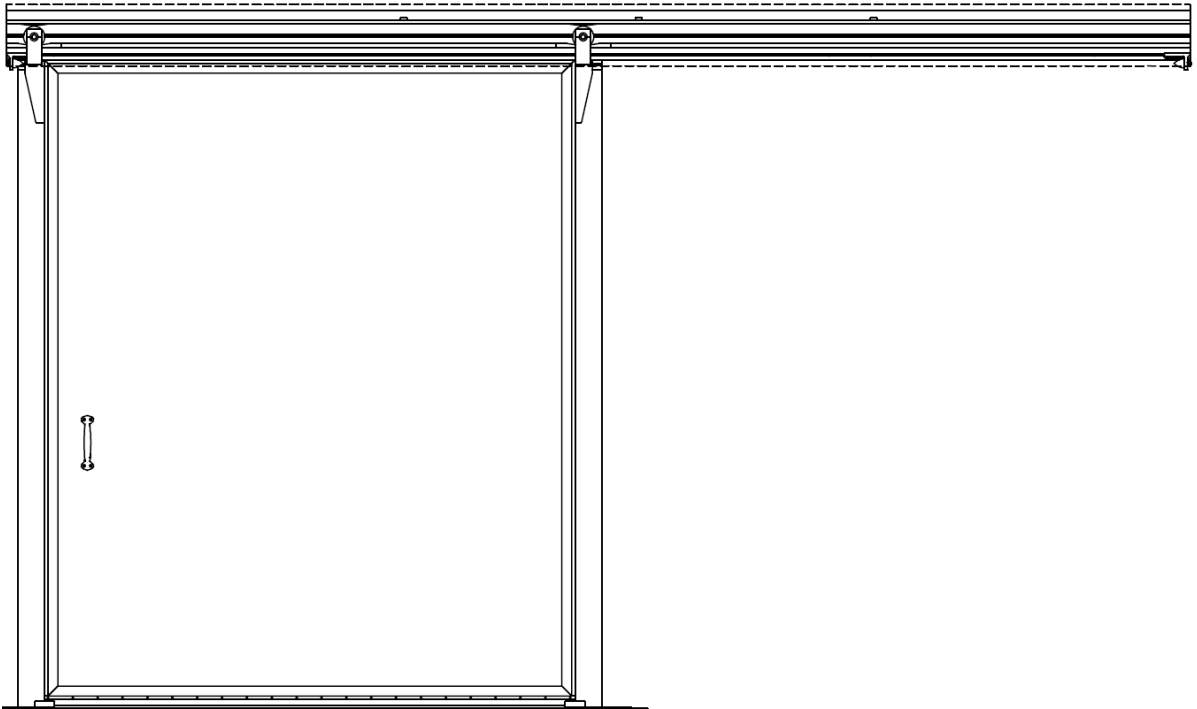


# HERCULES<sup>®</sup>

## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS



# HERCULES<sup>®</sup>

## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS

Hercules products are time tested to function properly if installed in accordance with the installation instructions. It is in the Installers best interest that the doors be installed properly. Please read and follow the installation instructions carefully to avoid costly time on the job correcting installation mistakes. Hercules warrants our products for defects in material and workmanship only. Since the Installation of our products is beyond our control, Hercules does not warrant labor.

A parts box containing all the needed hardware and additional parts required to complete the installation is inside the door box. Please do not misplace these parts, as Hercules will not replace them free of charge.

It is the responsibility of the installer to make sure that the mounting structure (walls) to which the door is to be attached is straight, level and on the same plane with each other around the door opening as well as the floor surface. If these conditions cannot be met the vertical casings and header must be shimmed to ensure that the door, when properly adjusted will provide the proper sealing required. The floor must be flat, level and in good condition for the bottom seal to be effective.

#### **WARNING!**

Only qualified and experienced cold storage door installers and electricians should attempt to install or service this product. Installation by non-qualified personnel may result in a serious injury during the installation process and/or during actual operation and use of this door.

#### **AVERTISSEMENT !**

Seulement du personnel qualifié devrait faire l'installation de cette porte.  
L'installation fait par du personnel non-qualifié, peut entraîner des blessures graves durant l'installation et / ou l'utilisation de la porte.

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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS



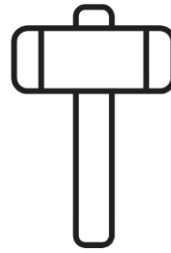
Metric & Imperial  
Wrench Set



Utility Knife



Hammer



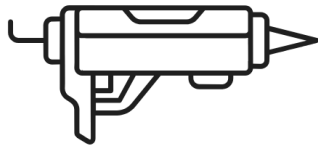
Rubber Mallet



Level



Measuring Tape



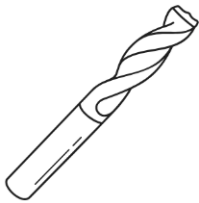
Caulking Gun



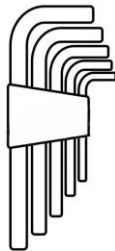
Butyl Caulk



Electric Drill



Drill Bit Set



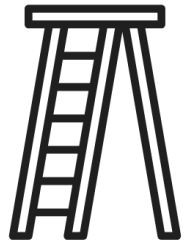
Metric Allen Wrench  
Set



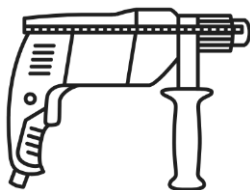
Shims



Prybar



Ladder



Hammer Drill



Laser Level



Forklift

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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS



**1. Verify opening width** matches door provided.



**2. Verify opening height** matches door provided.



**3. Ensure opening is square, plumb and that the left & right side of the opening are on the same plane** using a laser level.

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## ATLAS SLIDING DOOR

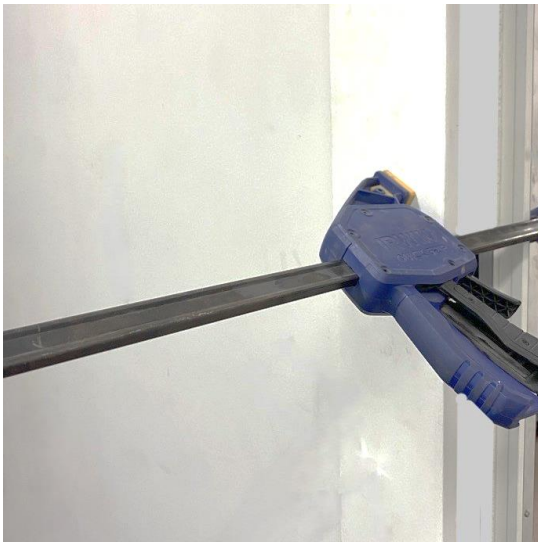
### MANUAL INSTALLATION INSTRUCTIONS



4. **Apply Butyl Caulk** to wall side of casing, or on the wall, 1" from the edge/opening.



5. **Press leading edge casing against wall** at edge of opening on closed side.



6. **Secure casing** (and mirror casing if applicable) to the wall using a C-clamp.



7. **Level casing** to ensure they are straight & plum.

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## ATLAS SLIDING DOOR

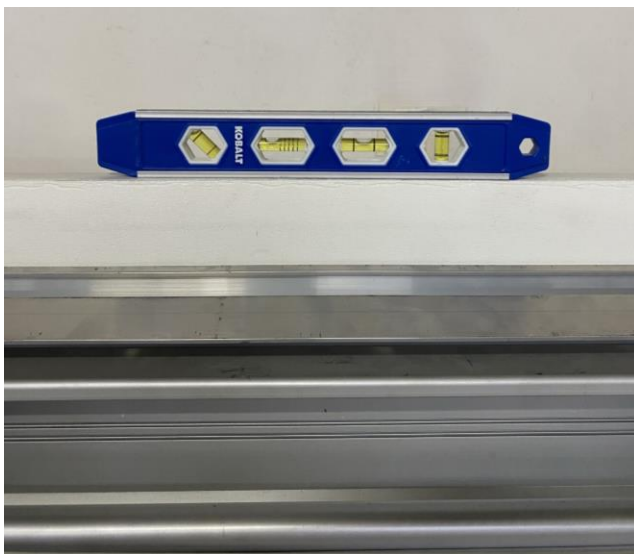
### MANUAL INSTALLATION INSTRUCTIONS



8. Set header onto legs of face casing.  
**Note:** T-slotted part of header should be flush with outside of legs of face casings.



9. Secure header casing (& if applicable mirror casing) to the wall using c-clamps.



10. Level the top of the header (not the metal track). If header is not level, shim the base of either vertical face casings.





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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS



11. Using a 3/8" drill bit, **drill through pre-drilled holes & wall** (& if applicable, mirror casing) **along the face casing.**



12. **Fasten casing to the wall** with fasteners provided. Repeat steps 4-9 for the trailing edge vertical casing.

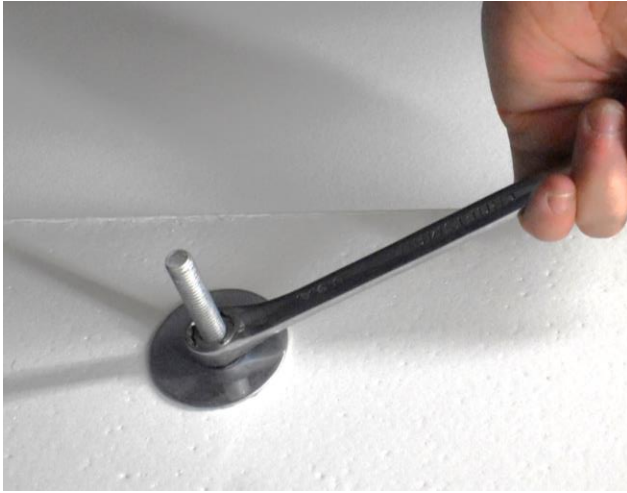


13. Using a 3/8" drill bit, **drill through pre-drilled holes & wall** (& if applicable, mirror casing) **along the face casing above the track & install fasteners** provided.

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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS



14. On the other side of the wall, **fasten a washer & a nut on the bolts.**

*Note: Do not overtighten or cut bolts off at this time.*



15. **Repeat steps 13-14 for all holes along the header** before removing c-clamps.



16. **Press dart gasket into the T-slotted grooves** around the perimeter of the opening.



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## MANUAL INSTALLATION INSTRUCTIONS



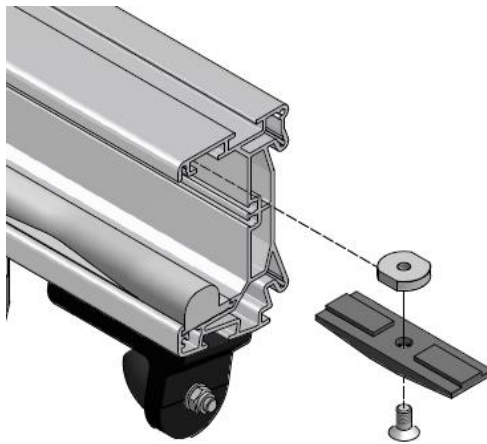
17. Loosen & remove the two **drop out security parts** from the inner top of the track.



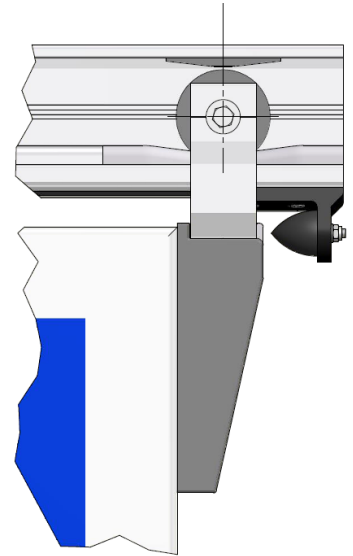
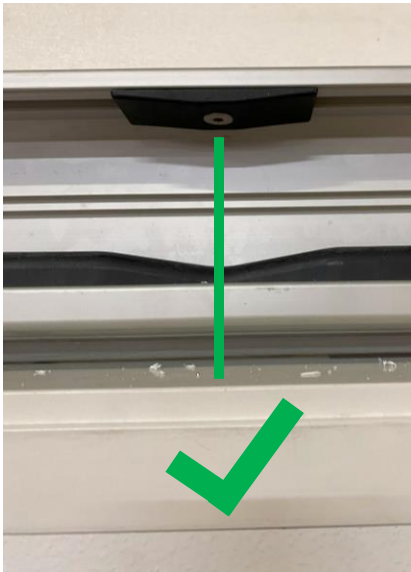
18. **Lift the door onto the track** by simultaneously angling the door's wheels into the two black dented plastic treads on the rail.

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## MANUAL INSTALLATION INSTRUCTIONS



19. Slide drop out security part back into the inner top of the track.



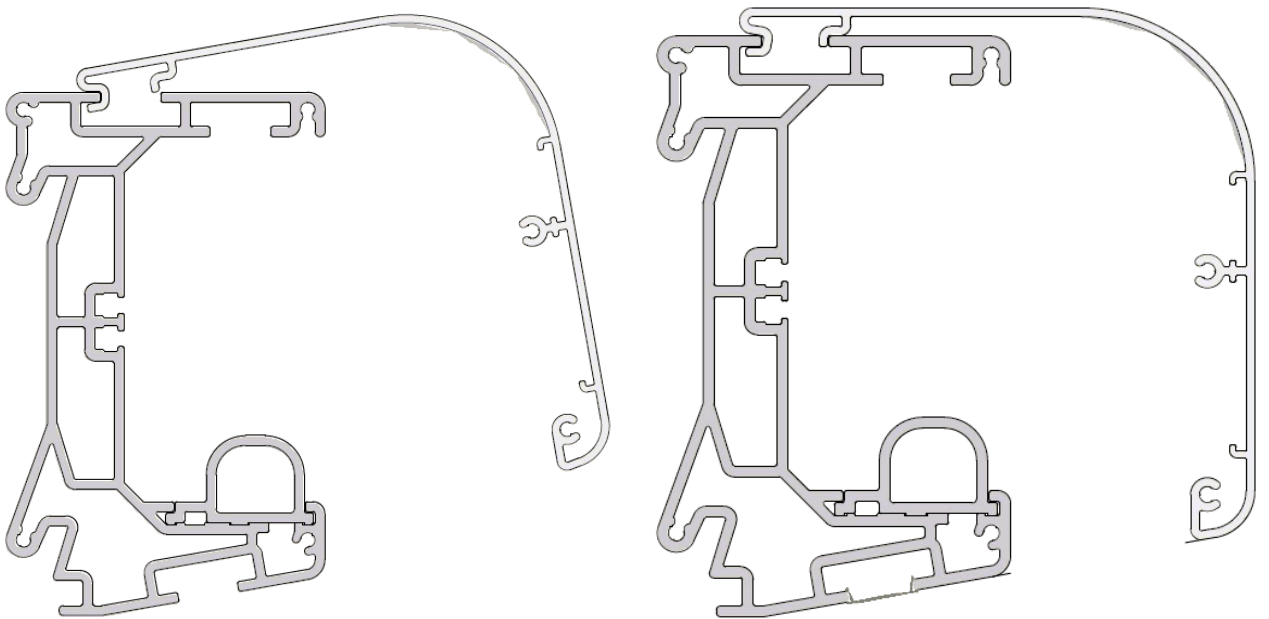
20. Center the drop out security part with the dent plastic tread & tighten down using an Allen wrench. Repeat steps 19 & 20 with the other drop out security part.

*Note: Door wheels shouldn't hit the drop out security part when opening & closing.*

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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS

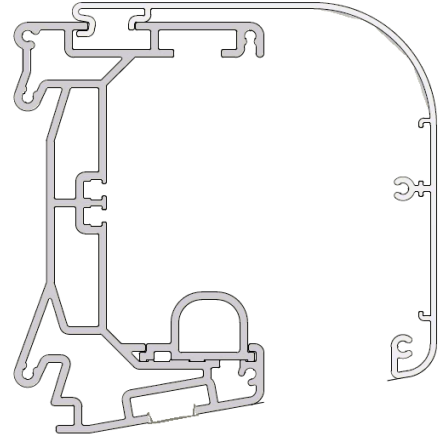
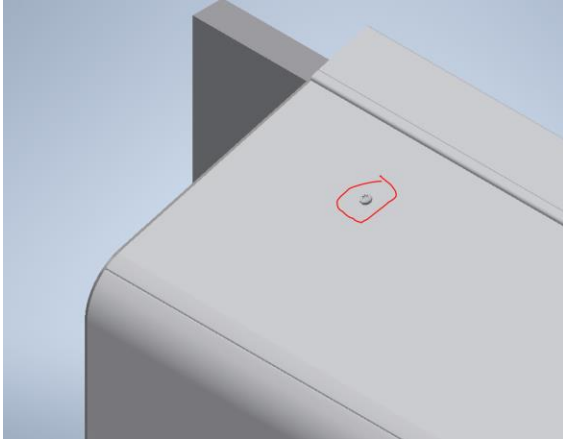


**21. Install the track cover** by placing it in the top channel of the rail profile and then setting into place.

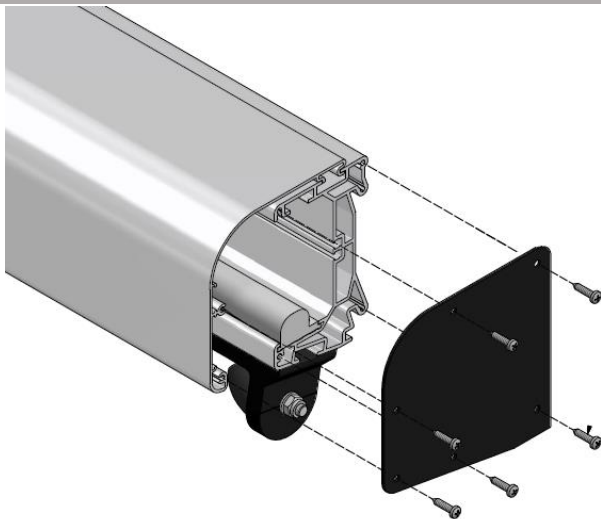
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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS



22. Fasten the hood & rail profile together by **drilling and screwing** through the **pre-drilled holes on top of the hood**.



23. **Attach the black hood cover** on both sides of the hood.



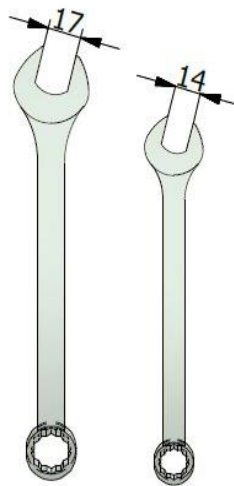
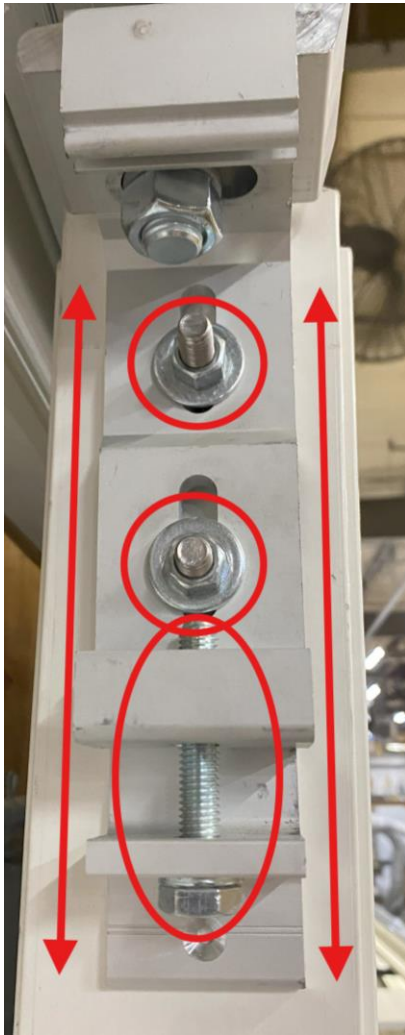
24/25. Scan the QR code to watch a video on how to perform the next two steps OR flip the page to review the next step.



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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS



24. To adjust door up or down:

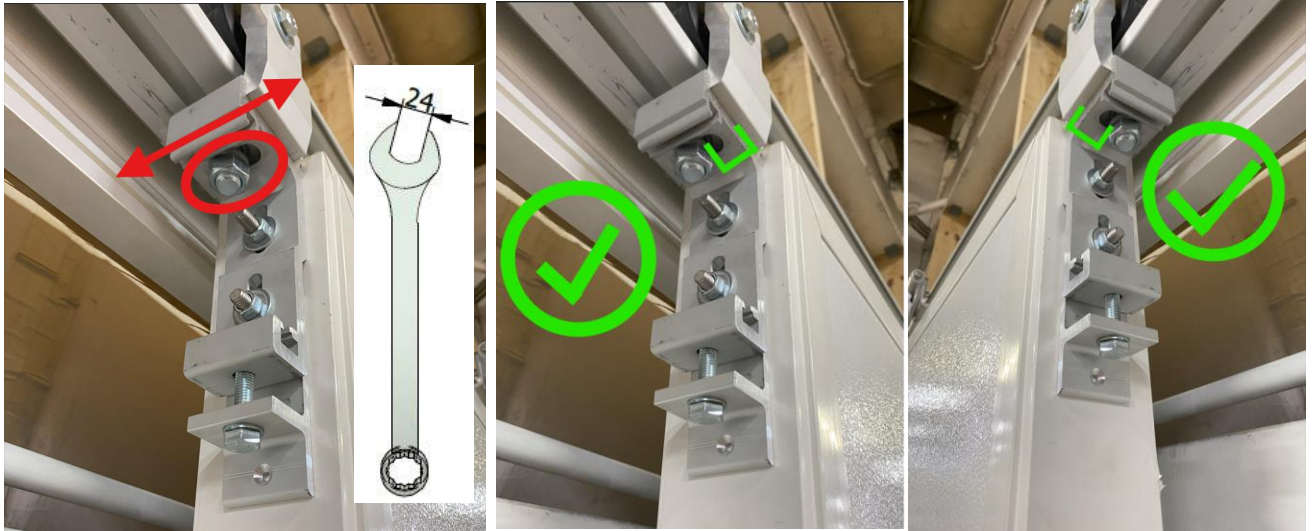
- Close the door
- Using a 14 wrench, loosen the top two horizontal nuts (circled above)
- Using a 17 wrench, adjust upside-down bolt to raise or lower door to ensure:
  - Door opens & closes smoothly
  - Panel is relatively level
  - Gasketing along the base of panel is contacting the floor (no light leakage)
- Re-tighten the top two bolts



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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS



25. To adjust the door closer or further from the wall

- a. Close the door
- b. Using a 24 wrench, loosen the top upside-down nut (circled above)
- c. Lightly press the panel against the gasketing
- d. Fasten the top upside-down nut (circled above)
- e. Test the door to ensure
  - a. Door opens & closes smoothly (not dragging against gasketing in the opening)
  - b. No light leakage around the upper half of the opening when in the closed position.

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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS



26-33. Scan the QR code to watch a video on how to perform steps 26-33 OR flip the page to review the next step.

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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS



26. Open door slightly, slide the straight edge under the trailing edge of the door & butt it flush against edge of opening.



27. Slide bottom channel guide under the leading edge until it touches the straight edge & close the door.



28. Lightly press against the door to ensure it contacts the gasketing along the side of the opening, **mark in the center of the slotted holes.**





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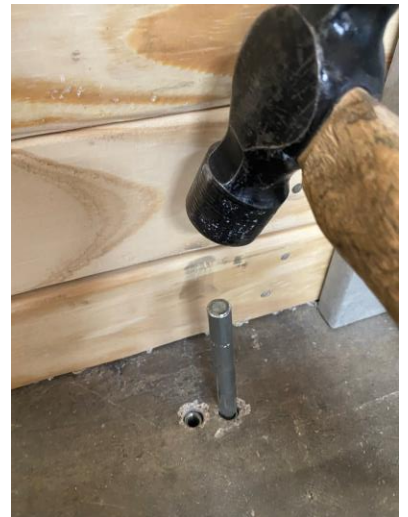
## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS



29. Remove the bottom channel guide & using a 1/2" drill bit, **drill 1.5"** into the floor where you marked the slotted holes.

*Note: Tape your drill bit at 1.5". Do NOT drill all the way through the concrete.*



30. Remove any debris from the hole, **place the anchors into the holes & set the anchor by hammering the anchor setting tool.**

*Note: the anchors should ideally be flush with the floor.*

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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS



31. Place the bottom channel guide over the set anchors and **screw in the round head screws** using a  $\frac{1}{4}$ " hex bit. Adjust bottom channel guide location to ensure that the door is making full contact with the gasketing along this side of the opening.



32. Once the door is contacting the gasket along this side of the opening, **drill  $\frac{3}{8}$ " pilot holes through the two other holes**. Then repeat the past three steps for the other two holes.



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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS



**33. Repeat process for the snubber for the front of the door.**

*Note: lightly push the door into the frame before installing the snubber.*



**34. Ensure door opens & closes smoothly & no light leaks around the perimeter when closed.**



**35. Secure the two black plastic covers over the suspension points on both sides of the panel.**

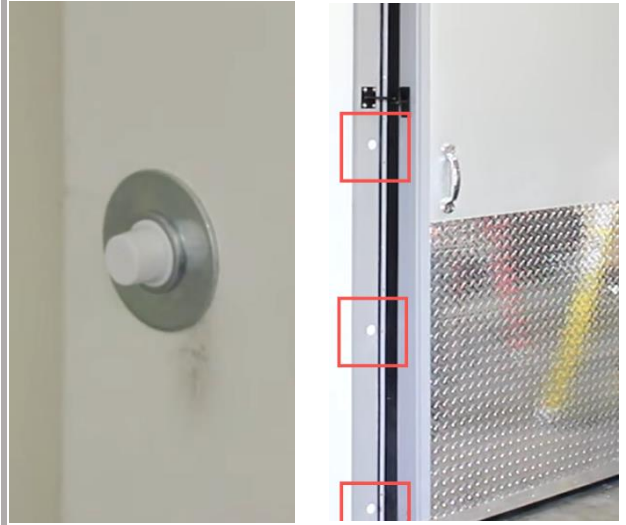
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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS



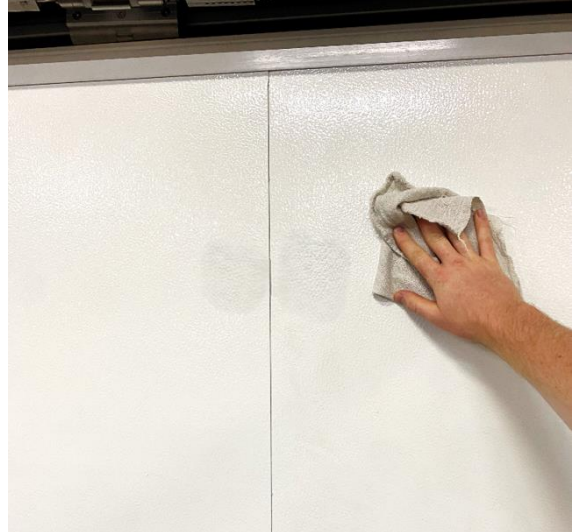
36. Cut off & file excess bolts.



37. Install plastic white covers over the nuts on the inside and recessed holes on the outside face casing.



38. Remove protective plastic wrapping from the door.



39. Clean door & track hood with wet rag.

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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS

*If your door is a cooler, you have completed the install.*

*If your door is a freezer, please follow the next five steps.*

*All Electrical work must be performed by a licensed electrician. All electrical work must conform to the National Electric Code as well as any state or local requirements.*

*Tous les travaux d'électricité doivent être faits par un électricien qualifié.  
Tous les travaux d'électricité doivent être faites conformes au Code national  
de aux normes du code du batiment et locale.*

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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS

*These steps are for a freezer doors only.*



40. On the trailing side of the panel, **remove the cover for the electrical box.**



41. **Insert supply power** through the hollow gray bolt into the electrical box.



42. Using a wrench, **tighten the plastic nut** to secure the power supply cord to the electrical box.



43. **Wire the black (L1) & white (L2) of the supply power** to the appropriate terminal strip.



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## ATLAS SLIDING DOOR

### MANUAL INSTALLATION INSTRUCTIONS

*These steps are for a freezer doors only.*



44. Reattach electrical box cover. *Note: Do not turn the heater on until the freezer is in operation. Failure to do so will cause the heater to fail.*